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RBT18520-11
Job Sheet 178061



JL-5

Part No: RBT18520-11

Job Qty: 15 ea

Part Name: Weight



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/25/18

Job Tracking No:

Due Date: 8/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18520-11 REV:11 IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	8/2/18	8/2/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	15 pcs	8/2/18	8/2/18	0.25	7.50	Lathe Conv-2		
130	QC	15 pcs	8/2/18	8/2/18	0.00	0.00	QC2 Machining-5		
140	QC	15 pcs	8/2/18	8/2/18	0.00	0.00	QC8 Machining-5		
170	Packaging	15 pcs	8/2/18	8/2/18	0.00	0.00	Packaging3-2		
180	QC21-SA	15 Ea	8/2/18	8/2/18	0.00	0.00	QC21		

Part Op 170 - Identify and Stock
Descriptions:

21 AUG 30 2018
9-53

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRASS-C360-R2.500	Brass C360 Round Bar 2.500"	1.6950 ft (.113 ea)	90-Start up Operation	5102066

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRASS-C360-R2.500	2	7	0

Part Specifications

Specifications could not be found.



Container No: S106180



Part: RBT18520-11

Job No: 178061

Serial No/Batch: S106180

Revision: 11

Inspector:

Exp Date:

Instructions:

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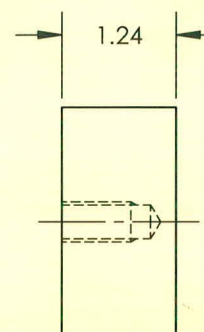
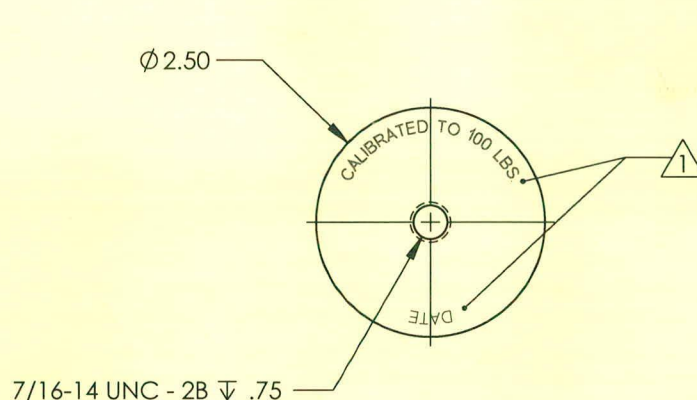
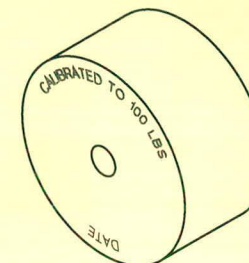
Date: 08/28/18

HP 02

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17.1

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
10	16-0096	-11 REMOVED RB LOGO, ACTUAL WEIGHT, AND OPERATORS INITIALS FROM ENGRAVE NOTE.	8/5/2016	DPD	JAG	
11	17-0069	-11 CORRECTED SPELLING ON ENGRAVING WAS "CALIBRATIED" IS "CALIBRATED".	3/22/2017	DPD	JAG	



NOTE:

1 AFTER WEIGHT CERTIFICATION, ENGRAVE THIS SIDE WITH "CALIBRATED TO 100 lbs." & DATE.

(-11)
WEIGHT

DART AEROSPACE	
TITLE ROTOR DAMPER TEST DEVICE	
DWG NO. RBT18520-11	REV 11
MAT'L BRASS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
REAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: COLE	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: MACKOVJAK	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 8/17/2000 SHEET 11 OF 17

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
0 30								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐				Positioned Wrong ☐	
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐				Outside Dimensions ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐				Over/Under tolerance ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐				Part Incorrect ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐				Part Lost/Missing ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐				Part Moved ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐				Drawing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐				Finish ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐				Misread ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐				Turning Sequence ☐	
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								